

**Dart Aerospace Ltd.**

Date: Tuesday, 06/05/2008 7:17:36 AM  
 User: Linda Lacelle

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR 212/412
Job Number : 39063	
Estimate Number : 10887	
P.O. Number :	Part Number : D412711011
This Issue : 06/05/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 39062	Material :
Written By :	Due Date : 30/05/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 04.09.29 New issue KJ/JLM	

**Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JLD 08.05.06



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6305 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

C.208/05/06 ①

3.0	D412711041	Vertical Reference Door Assembly
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W/644553



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Vertical Ref. Door Assy

4.0	D412711101	Replacement Bubble Window
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LT 08-007858



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

5.0	D412711111	Wiring Harness, 212/412
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Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412

N/A

Nov 5/08

Date: Tuesday, 06/05/2008 7:17:36 AM  
 User: Linda Lacelle

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

N/A

PART

Nov 5/08

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door LT 08-003301

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window LT 08-007858

1 EA20469-05 Rubber Strip P/07-002438

1 EA20469-06 Aluminum Strip N/A

1 EA20469-07 Angle

1 EA20469-08 Placard

1 EA20469-10 Rear Rib Assy

1 EA20469-11 Angle

1 EA20469-12 Fwd Rib

1 EA20469-13 Window

1 EA20469-14 Window Retainer

1 EA20469-16 Armrest Assy

1 EA20469-17 Angle

1 EA20469-18 Door Inner Skin

1 EA20469-21 Door Cover Panel

2 EA20469-23 Link

1 EA20469-24 Rod

1 EA20469-25 Arm Assy

w/ 44499

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Tuesday, 05/05/2008 7:17:36 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

## 3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt \_\_\_\_\_

22 AN3-4ABolt \_\_\_\_\_

24 AN3-7ABolt \_\_\_\_\_

6 AN960-6L Washer \_\_\_\_\_

90 AN960-10L Washer \_\_\_\_\_

34 CR3242-4-2 Rivet \_\_\_\_\_

135MS20426AD3-3 Rivet \_\_\_\_\_

140MS20426AD4-3 Rivet \_\_\_\_\_

25 MS20470AD3-3 Rivet \_\_\_\_\_

90 MS20470AD4-3 Rivet \_\_\_\_\_

24 MS21042L3 Nut \_\_\_\_\_

2 MS21042L06 Nut \_\_\_\_\_

13 MS21069L3 Nut Plate \_\_\_\_\_

8 MS21069L08 Nut Plate \_\_\_\_\_

1 MS21071L3 Nut Plate \_\_\_\_\_

1 MS21071L08 Nut Plate \_\_\_\_\_

9 MS21075L3 Nut Plate \_\_\_\_\_

2 MS24677-12 Screw \_\_\_\_\_

6 MS27039-1-09 Screw \_\_\_\_\_

w/044499

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install  
EA20469-15 or wiring harness at this time.

5-Apply Dart P/N &amp; B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

08.11.05

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08.11.05

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Not Reg'd

08.11.05

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*u 08-11-07*

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 44553 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 L/H DOOR ASSEMBLY

### Squawk: 1.1

#### Discrepancy:

Modify Door to Vertical Reference Door as per DART STC

#### Resolution:

Vertical reference door modified iaw dart STC SH92-55 (bell 212/412) on service order P/O 081000838. Assembled door and installed window.

1.1 Work Done By: Sean Hannon

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 11/5/2008

#### Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
204-030-853-125	L/H DOOR ASSEMBLY		LT-08-003301	Core	1
204-030-499-005	ROLLER ASSY		LT-08-005696	New	2
204-030-481-107	ROD ASSY		LT-08-008162	New	1
412-110-103	DOOR HANDLE W/LOCK		LT-08-007418	New	1
204-030-499-005	ROLLER ASSY		LT-08-004153	New	1
MS20392-1C25	PIN		LT-06-000523	New	5
NAS561P2-6	PIN		LT-06-003891	New	5
MS20392-2S15	PIN		LT-05-012199	New	1
BELL212-L	BUBBLE WINDOW ILO		LT-08-007858	New	1
	EA20469-03 and				
	D412-711-101				
204-031-762-001	SPRING ASSY		LT-08-007468	New	2
204-031-762-002	SPRING ASSY		LT-07-007560	New	1
204-031-762-005	SPRING		LT-08-008693	New	4
20-041-1	BUMPER		LT-08-008690	New	2
204-031-762-002	SPRING ASSY		LT-08-005698	New	1
20-041-1	BUMPER		LT-08-005080	New	2
CR3214-4-2	CHERRY MAX RIVET		LT-07-016813	New	15

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H DOOR ASSEMBLY	Modify

### Squawk: 1.4

#### Discrepancy:

prep/paint as required

#### Resolution:

Painted as required

1.4 Work Done By: Colin Gould

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

**EAGLE COPTERS MAINTENANCE LTD.**

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature Door, Vertical Reference  
Manufacturer BHT Type/Model 204/205/212  
Part No. 204-030-853-125 Serial No. 7K  
Total time: w/k Work Order 44553  
T.S.O. w/k Overhaul ☐ NEW ☐  
Inspected ☐ Tested ☐ Repair ☐ Modification ☐ Removal ☐  
Previous Certification LT08-003301

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Nov 3/08

DATE

NAME OR AUTHORIZED INSPECTOR

**Eagle**  
**6-81** **37**

LIC. No. / STAMP

Details of outstanding work and other information on reverse.

**MAINTENANCE RELEASE****REMARKS**

(Details of work performed/reason for removal)

Modified to Vertical Reference  
Door per Dart Instructions

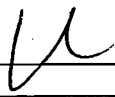
(Additional work to be performed upon installation)

INSTALLED ON.....DATE.....

**MAINTENANCE RELEASE**

Date: Tuesday, 06/05/2008 7:17:36 AM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	VERTICAL REFERENCE DOOR 212/412
<b>Job Number</b> :	39063		
<b>Estimate Number</b> :	10887		
<b>P.O. Number</b> :		<b>Part Number</b> :	D412711011
<b>This Issue</b> :	06/05/2008	<b>Drawing Number</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	/ /	<b>Drawing Revision</b> :	N/A
<b>Previous Run</b> :	39062	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	30/05/2008
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	1
<b>Comment</b> :	Est Rev:A 04.09.29 New issue KJ/JLM		
		<b>Um:</b>	Each

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 6305 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

*C208/05/06 ①*

3.0	D412711041	Vertical Reference Door Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Vertical Ref. Door Assy

4.0	D412711101	Replacement Bubble Window
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

5.0	D412711111	Wiring Harness, 212/412
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**Comment:** Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number	Description	Batch
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1	D412-711-111	Wiring Harness, 212/412	
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Date: Tuesday, 06/05/2008 7:17:36 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

1 EA20469-05 Rubber Strip

1 EA20469-06 Aluminum Strip

1 EA20469-07 Angle

1 EA20469-08 Placard

1 EA20469-10 Rear Rib Assy

1 EA20469-11 Angle

1 EA20469-12 Fwd Rib

1 EA20469-13 Window

1 EA20469-14 Window Retainer

1 EA20469-16 Armrest Assy

1 EA20469-17 Angle

1 EA20469-18 Door Inner Skin

1 EA20469-21 Door Cover Panel

2 EA20469-23 Link

1 EA20469-24 Rod

1 EA20469-25 Arm Assy

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Tuesday, 06/05/2008 7:17:36 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt \_\_\_\_\_

22 AN3-4ABolt \_\_\_\_\_

24 AN3-7ABolt \_\_\_\_\_

6 AN960-6L Washer \_\_\_\_\_

90 AN960-10L Washer \_\_\_\_\_

34 CR3242-4-2 Rivet \_\_\_\_\_

135MS20426AD3-3 Rivet \_\_\_\_\_

140MS20426AD4-3 Rivet \_\_\_\_\_

25 MS20470AD3-3 Rivet \_\_\_\_\_

90 MS20470AD4-3 Rivet \_\_\_\_\_

24 MS21042L3 Nut \_\_\_\_\_

2 MS21042L06 Nut \_\_\_\_\_

13 MS21069L3 Nut Plate \_\_\_\_\_

8 MS21069L08 Nut Plate \_\_\_\_\_

1 MS21071L3 Nut Plate \_\_\_\_\_

1 MS21071L08 Nut Plate \_\_\_\_\_

9 MS21075L3 Nut Plate \_\_\_\_\_

2 MS24677-12 Screw \_\_\_\_\_

6 MS27039-1-09 Screw \_\_\_\_\_

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Date: Tuesday, 06/05/2008 7:17:36 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Tuesday, 06/05/2008 7:17:31 AM  
User: Linda Lacelle

# **Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : VERTICAL REFERENCE DOOR 212/412
<b>Job Number</b> : 39062	
<b>Estimate Number</b> : 10887	
<b>P.O. Number</b> :	<b>Part Number</b> : D412711011
<b>This Issue</b> : 06/05/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 38682	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 23/05/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A 04.09.29 New issue KJ/JLM	

## **Additional Product**

Job Number:



**REFERENCE ONLY**

<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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*JUD 08.5.06*



**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING

Issue P/O: *6304* to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

*208/05/06 ①*

3.0	D412711041	Vertical Reference Door Assembly
-----	------------	----------------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Vertical Ref. Door Assy

4.0	D412711101	Replacement Bubble Window
-----	------------	---------------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

5.0	D412711111	Wiring Harness, 212/412
-----	------------	-------------------------



**Comment:** Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412

*Dart Aerospace Ltd.*

Date: Tuesday, 05/05/2008 7:17:36 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412  
 Job Number : 39063  
 Estimate Number : 10887  
 P.O. Number :  
 This Issue : 06/05/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : PURCHASED PARTS  
 Previous Run : 39062  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A 04.09.29 New issue KJ/JLM

Part Number : D412711011  
 Drawing Number : N/A  
 Project Number : N/A  
 Drawing Revision : N/A  
 Material :  
 Due Date : 30/05/2008 Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 6305 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

C208105/06 ①

3.0

D412711041

Vertical Reference Door Assembly



W/44553



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Vertical Ref. Door Assy

4.0

D412711101

Replacement Bubble Window



LT 08-007858



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

5.0

D412711111

Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

N/A

Nov 5/08

Date: Tuesday, 06/05/2008 7:17:36 AM  
 User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

N/A

Nov 5/08

7.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

LT 08-003301

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

LT 08-007858

1 EA20469-05 Rubber Strip

P/07-002438

1 EA20469-06 Aluminum Strip

N/A

1 EA20469-07 Angle

1 EA20469-08 Placard

1 EA20469-10 Rear Rib Assy

1 EA20469-11 Angle

1 EA20469-12 Fwd Rib

1 EA20469-13 Window

1 EA20469-14 Window Retainer

1 EA20469-16 Armrest Assy

1 EA20469-17 Angle

1 EA20469-18 Door Inner Skin

1 EA20469-21 Door Cover Panel

2 EA20469-23 Link

1 EA20469-24 Rod

1 EA20469-25 Arm Assy

w/ 44499

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Tuesday, 06/05/2008 7:17:36 AM  
 User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt \_\_\_\_\_

22 AN3-4ABolt \_\_\_\_\_

24 AN3-7ABolt \_\_\_\_\_

6 AN960-6L Washer \_\_\_\_\_

90 AN960-10L Washer \_\_\_\_\_

34 CR3242-4-2 Rivet \_\_\_\_\_

135MS20426AD3-3 Rivet \_\_\_\_\_

140MS20426AD4-3 Rivet \_\_\_\_\_

25 MS20470AD3-3 Rivet \_\_\_\_\_

90 MS20470AD4-3 Rivet \_\_\_\_\_

24 MS21042L3 Nut \_\_\_\_\_

2 MS21042L06 Nut \_\_\_\_\_

13 MS21069L3 Nut Plate \_\_\_\_\_

8 MS21069L08 Nut Plate \_\_\_\_\_

1 MS21071L3 Nut Plate \_\_\_\_\_

1 MS21071L08 Nut Plate \_\_\_\_\_

9 MS21075L3 Nut Plate \_\_\_\_\_

2 MS24677-12 Screw \_\_\_\_\_

6 MS27039-1-09 Screw \_\_\_\_\_

w/644499

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install  
 EA20469-15 or wiring harness at this time.

5-Apply Dart P/N &amp; B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Nov 5/08

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

08.11.05

9.0

QC5

INSPECT WORK TO CURRENT STEP



08.11.05

Comment: INSPECT WORK TO CURRENT STEP

10.0

PACKAGING 1

PACKAGING RESOURCE #1







Not Reg'd 08.11.05

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Job Number: 39063		Part Number: D412711011	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
11.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			

Work Order Number: 44553 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 L/H DOOR ASSEMBLY

## Squawk: 1.1

### Discrepancy:

Modify Door to Vertical Reference Door as per DART STC

### Resolution:

Vertical reference door modified iaw dart STC SH92-55 (bell 212/412) on service order P/O 081000838. Assembled door and installed window.

1.1 Work Done By: Sean Hannon

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 11/5/2008

### Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
204-030-853-125	L/H DOOR ASSEMBLY		LT-08-003301	Core	1
204-030-499-005	ROLLER ASSY		LT-08-005696	New	2
204-030-481-107	ROD ASSY		LT-08-008162	New	1
412-110-103	DOOR HANDLE W/LOCK		LT-08-007418	New	1
204-030-499-005	ROLLER ASSY		LT-08-004153	New	1
MS20392-1C25	PIN		LT-06-000523	New	5
NAS561P2-6	PIN		LT-06-003891	New	5
MS20392-2S15	PIN		LT-05-012199	New	1
BELL212-L	BUBBLE WINDOW ILO		LT-08-007858	New	1
	EA20469-03 and				
	D412-711-101				
204-031-762-001	SPRING ASSY		LT-08-007468	New	2
204-031-762-002	SPRING ASSY		LT-07-007560	New	1
204-031-762-005	SPRING		LT-08-008693	New	4
20-041-1	BUMPER		LT-08-008690	New	2
204-031-762-002	SPRING ASSY		LT-08-005698	New	1
20-041-1	BUMPER		LT-08-005080	New	2
CR3214-4-2	CHERRY MAX RIVET		LT-07-016813	New	15

### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H DOOR ASSEMBLY	Modify

## Squawk: 1.4

### Discrepancy:

prep/paint as required

### Resolution:

Painted as required

1.4 Work Done By: Colin Gould

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

**EAGLE COPTERS MAINTENANCE LTD.**

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature Door, Vertical Reference  
Manufacturer BHT Type/Model 204/205/212  
Part No. 204-030-853-125 Serial No. W/K  
Total time: W/K Work Order 44553  
T.S.O. W/K Overhaul ☐ NEW ☐  
Inspected ☐ Tested ☐ Repair ☐ Modification ☐ Removal ☐  
Previous Certification LT08-003301

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Nov 3/08

DATE

NAME OF AUTHORIZED INSPECTOR



LIC. No. / STAMP

Details of outstanding work and other information on reverse.

**MAINTENANCE RELEASE****REMARKS**

(Details of work performed/reason for removal)

Modified to Vertical Reference  
Door per Dart Instructions

(Additional work to be performed upon installation)

INSTALLED ON.....DATE.....

**MAINTENANCE RELEASE**